

PARTS LIST

In the unlikely event you are missing any components please call 0117 934 1790 and state the name of the product, size and description of the item - i.e. Classic Extra Gothic Pergola Matt Black 1.8m, End Plug.



9 X MOISTURE
SEALS



6 X END PLUGS
LAGRE



16 X END PLUGS
SMALL



1 X ALLEN KEY



27 X GRUB
SCREWS (IN THE
RING CLAMPS) & 6
SPARES IN A BAG



3 X GOTHIC FINIALS
(Wooden)



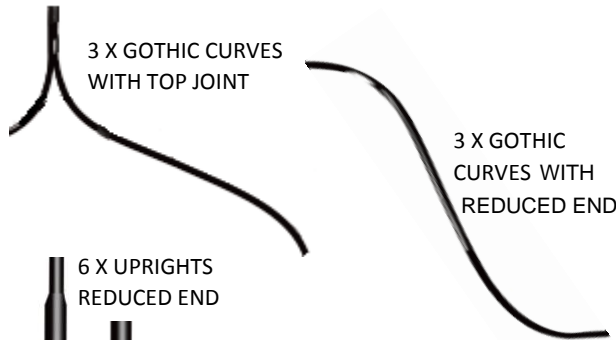
2 X 2 WAY
CONNECTOR



1 X 3 WAY
CONNECTOR



3 X RATTLE RINGS



3 X GOTHIC CURVES
WITH TOP JOINT

3 X GOTHIC
CURVES WITH
REDUCED END

6 X UPRIGHTS
REDUCED END

2 X TOP
SPACER BARS

1 X HOLE
MAKER

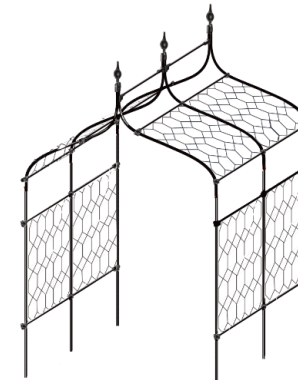
* Optional Lattice & Ties		
Arch	Cells	Quantity
1.8M	4 x5	4
	5 x 5	4
2.1m	5 x5	8
2.4m	5 x5	8
2.7m	5 x5	8
3.0m	5 x5	8

8 X PERGOLA CROSS POLES

Agriframes™

Assembly Instructions for Classic Extra Gothic Pergola Matt Black

Product Code: 40426-TBK, 40427-TBK, 40428-TBK, 40429-TBK, 40420-TBK



Please read the assembly instructions carefully prior to construction.

Tips:

Positioning of the horizontal bar

In many cases the position of the Cross Poles is down to personal preference. However, if you have the lattice option you will need to leave the correct distance between bars.

On the bottom section the Cross Poles need to be at least 3 inches above the base of the tube.

Tips:

Cross Poles

Before positioning the Cross Poles on the uprights, half screw in the grub screws to the ring clamps on the spacer bars, to reduce the risk of losing the screws. Once correctly positioned tighten the grub screw to secure the spacer bar to the uprights.

Lattice Panel Option

For illustrative purposes we have only shown one side fixed with the lattice panels. Attach panels to both sides as you proceed.

Issues:

If you are experiencing any issues with your Agriframes product please contact our customer services team on 0117 934 1790 and quote your order reference.

WARNING: Contains small parts, tools and plastic bags. Keep children away until the unit is assembled and everything is cleared away.

NOTE: the card, paper sack, and polythene bags are recyclable - please dispose of carefully.

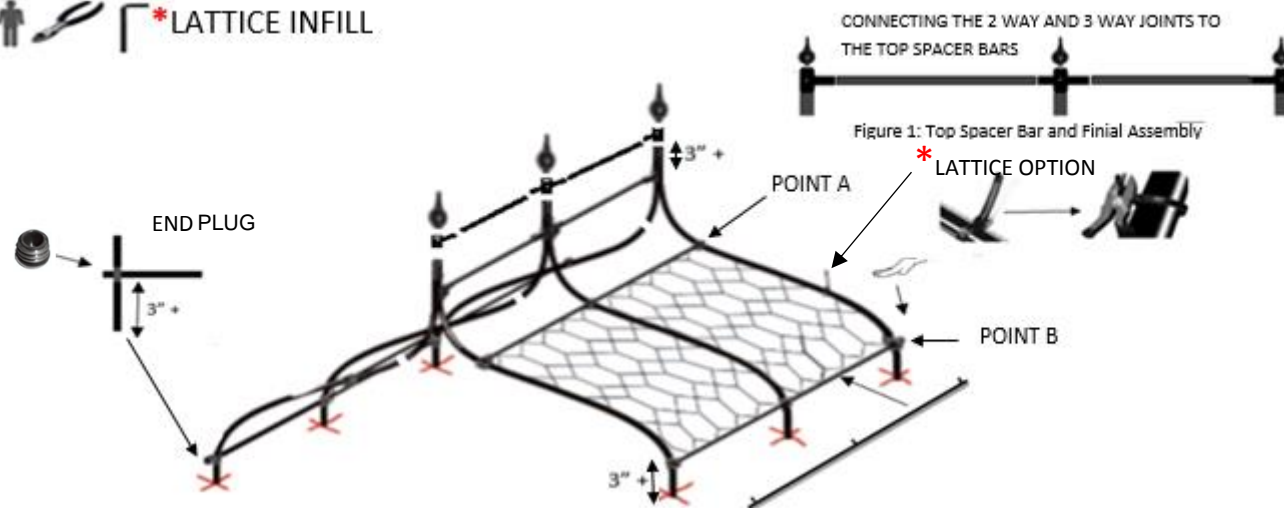
MISSING PARTS PROCEDURE: please call our customer service team on 0117 934 1790 and quote your order reference and quote the missing part. *E.g. ASO-----, 2 uprights missing.*

AGRIFRAMES, Journal House, Hartcliffe Way, Bristol, BS3 5RJ

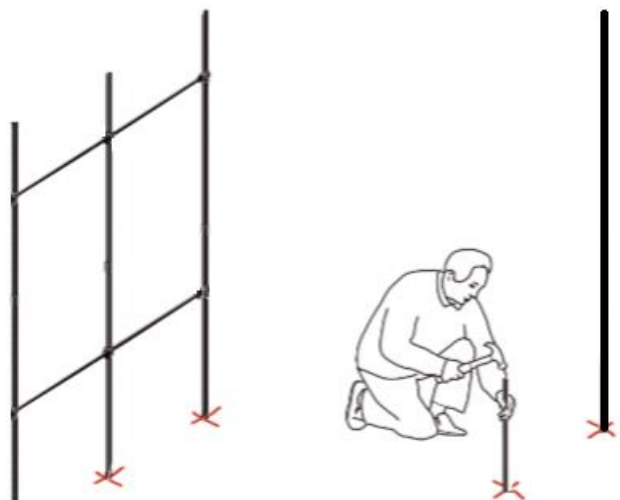
ORDERS (0)117 934 1790 FAX (0)117 934 1791 ORDER ONLINE www.agriframes.co.uk

CLASSIC EXTRA GOTHIC PERGOLA - MATT BLACK

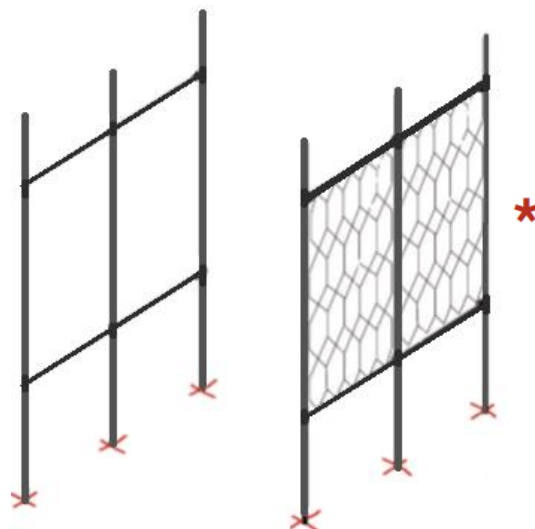
STEP 1 * LATTICE INFILL



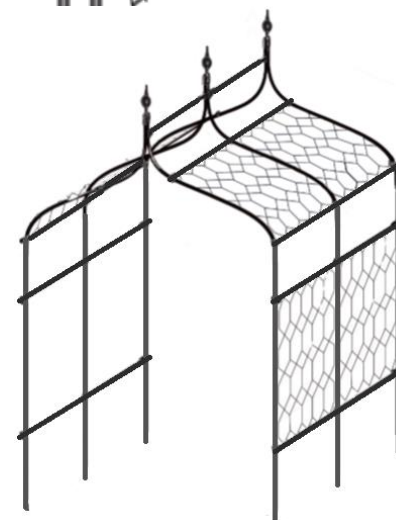
STEP 2



STEP 3 *



STEP 4



* ONLY FOR ORDERS WITH LATTICE PANELS. PANELS CAN BE ORDERED FROM www.agriframes.co.uk

Assembly Instructions for Matt Black Classic Extra Gothic Pergola

Please read these instructions carefully.

Assembly requires: a Rubber Mallet, an Allen Key (provided), a Ladder, Spirit Level and a Tape Measure.

Step 1:

- Before assembly check the connectors and Pergola Cross Poles to ensure the grub screws are inserted into the holes on the ring clamps.
 - Loosen these grub screws ½ way out of the hole, to ensure when the ring clamps are moved into position the grub screw does not scratch the outer coating of the metal.
- Slide a moisture seal over the shorter reduced ends of the Gothic Curves with top joint, connect the Gothic Curves into the top joints then cover the joint with the moisture seal.
- Slide the 2 top spacer bars onto 2 way and 3 way connectors. Ensure that the 3 way connector is in the middle then slide the Top Spacer Bars and connectors into the top of the Gothic Curves (as shown in Figure 1). The Top Spacer Bar should be approximately 3 inches from the top of the curve. Once in place tighten the grub screws.
- Slide a Pergola Cross pole onto the Gothic Curves, ensure that the cross poles are on the outside of the pergola, these poles should be positioned towards the join of the curves. Once you are satisfied with the Cross Poles position tighten the grub screw.
 - The second Pergola Cross Pole needs to be placed 50" below the top Cross Pole, to allow for the lattice infill as illustrated in Figure 1. This may require the second cross pole to be positioned on the join between the curve and the upright. Please note that this will change to 40" for the 1.8m width (40426-TBK) only.
- Attach the end caps to the ends of the Pergola Cross poles which are attached to the Gothic Curves.
- Insert 3 Metal Finials into the Top of the Gothic Curves, using the rattle ring.
- **Attach the lattice using the cable ties, once the ties are secured trim the excess.**
- Once the top of the Pergola has been completed move the structure to where the structure will be installed and, firmly push the structure into the ground to make an impression, indentation or mark where the uprights should be placed. Then remove the top structure and check that the marks can clearly be seen.

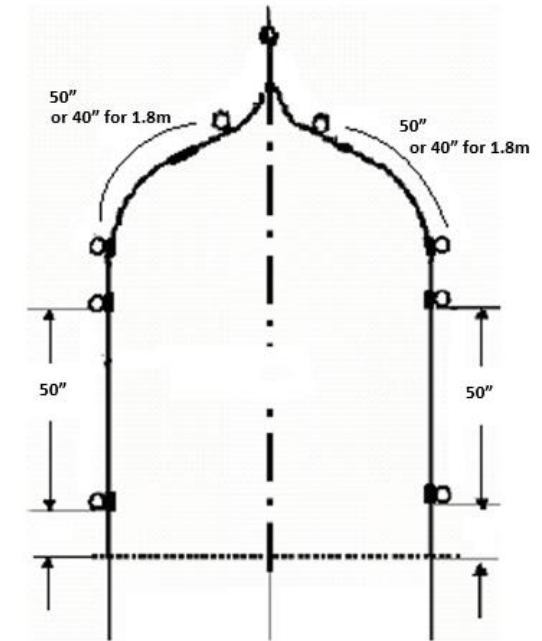


Figure 1: Position of the Pergola Cross Poles

Step 2:

- Using the hole-maker create a hole 15" into the ground, where you have marked or indented the ground in step 2. Ensure that the holes are vertical and to the same depth.
- Insert the end plugs into the non-reduced ends of 6 uprights and insert these uprights into the ground where you have made the holes, with the end plugs going into the holes.
- Slide a moisture seal over the reduced end of the upright.

Step 3:

- Once the uprights have been inserted, slide on 2 sets of Pergola Cross Poles to each set of uprights and once you are satisfied with the Cross Poles position tighten the grub screws. Repeat this action with the remaining 2 cross poles on the uprights. Slide a moisture seal over the reduced end of the uprights.
 - If you have chosen the lattice option you will need to position the Cross Poles, on the uprights, approximately 50" away from one another, as illustrated in Figure 1, to accommodate the lattice infill.
 - If you are not using lattice the positioning of the Pergola Cross Poles can be adjusted to suit, however there needs to be two Cross Poles on each set of uprights and two Cross Poles on the curve to ensure that the structure is stable.
 - The positioning of the Cross Poles described above is the best arrangement in our opinion, but it can be adjusted to best suit your requirements.
- **Attach the lattice using the cable ties, once the ties are secured trim the excess.**

Step 5:

- Lift the constructed Pergola top onto the completed uprights, cover the joins with moisture seals.
 - You will need at least 2 people for this step due to the weight of the Pergola Top.

If you have any questions regarding assembly please call our customer service team on 0117 934 1790